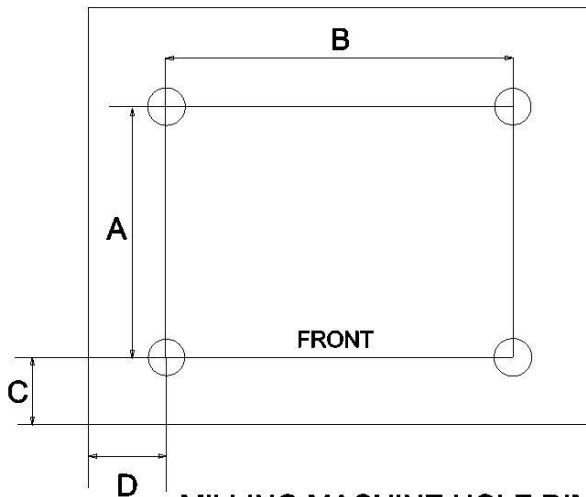


Machine Data Sheet

Machine: 3018DRO3	4VS Turret Mill
<u>Product Dimensions:</u>	
Weight	1074KG
Width x Depth x Height	1650 X 1350 X 2140mm
Tray Length x Depth	910 X 660mm
Base Size Length x Depth	600 X 900mm
<u>Shipping Dimensions</u>	
Length x Width x Height	1450 X 1460 X 2210mm
<u>Power/Motor</u>	
Motor size	2.2Kw
Power Transfer (GH) gearbox or (VS) variable speed	VS
Voltage (240v single) (440v 3 Phase)	440v 3 Phase
Fitment (Plug connection type)	Cables
Current	50Hz 3.6A
Spindle speeds (No: and achievable speeds)	2 Speed, L=60-500 H500-4200
<u>Main Specifications</u>	
Table size	1245 X 230mm
Longitudinal travel (X)	690mm
Cross Table travel (Y)	290mm
Head Travel or Knee (Z)	325mm
Quill/Spindle stroke	125mm
Distance spindle to table	470mm
Throat (Spindle middle to Column)	80-530mm
Table height from base	905mm
Spindle Taper size and thread	R8 7/16 unf
Head tilt left to right and Head tilt front to back	Left-Right=90-90 calibrated Front-Back=45-45 calibrated
Drilling capacity	20mm
Milling capacity	25mm
Spindle Bearing type	Deep Groove Ball Bearings
<u>Other Specifications</u>	
Country of origin	China
Warranty	12 Months
Approximated assembly and setup time	45mins
CE approved Certificate	Yes, available upon request

<u>Additional products</u>	
Optional stand	N/A
Optional power feed	3 Axis included
Optional Digital Read Out Kit	3 Axis included
X axis scale (left to right)	700mm
Y axis scale (forward to back)	300mm
Z axis scale (Knee)	350mm
Tee slot size and no of slots NO OF SLOTS	3 Slots, 8013 Clamp set 12mm
Machine/Stand Hole positions	A=740 B=520 C=30 D=35mm



MILLING MACHINE HOLE DIMENSIONS