

Machine Data Sheet

Machine: 4068	D400
<u>Product Dimensions:</u>	
Weight	818kg
Length x Width x Height	1980 x 770 x 1530mm
Tray Length x Width	1860 x 565mm
<u>Shipping Dimensions</u>	
Length x Width x Height (no DRO)	N/A
Length x Width x Height (DRO version)	1925 x 755 x 1555mm
<u>Power/Motor</u>	
Motor size	2.0 / 2.4kw
Power Transfer (GH) gearbox or (VS) variable speed	GH
Spindle speeds (No: and achievable speeds)	12 Speeds 45 – 2000RPM
Voltage (240v single) (440v 3 Phase)	440v 3 Phase
Fitment (Plug connection type)	5 Wires
Current	4.5A 50HZ
<u>Main Specifications</u>	
Maximum swing over bed / gap	400 / 550mm
Centre height	200mm
Distance between centre's	1000mm
Longitudinal travel (Z)	720mm
Cross slide travel (X)	190mm
Top slide travel (fine Z)	110mm
Spindle taper	MT6
Tailstock Taper	MT4
Tailstock quill travel	110mm
Spindle Bore	52mm
Tool shank size recommended for C/L	16mm
Metric and imperial threads	14-0.8mm / 2-28tpi
Chuck mount	Camlock D1-5
Spindle Bearings/Drive	Taper Roller
<u>Other Specifications</u>	
Country of origin	China
Warranty	12 Months
Approximated assembly and setup time	90mins
CE approved Certificate	Yes, available upon request

Additional products	
Optional stand	N/A
Optional Digital Read Out Kit	N/A
X scale	N/A
Z Scale	N/A
Chuck mount sizes	Camlock D1-5
Base/tray fixing holes dimensions A-B-C-D	A= 470 B= 265 C= 1330 D= 85 mm

